	Type	Thread	Tightening specification	Measure
1AZ Passenger airbag module to instrument panel	E90 / E91 / E92 / E93		Hexagon nut with flange, self-locking	7 Nm
	E81 / E82 / E87 / E88		Hexagon nut with flange, self-locking	8 Nm
2AZ Side airbag to backrest frame	E81 / E82 / E87 / E90 / E91 / E92			6.5 Nm
	E88			7 Nm
	E93			40 ±5 Nm
3AZ Gas generator, head airbag	E81 / E82 / E87 / E90 / E91			6.5 Nm
4AZ Bracket, folding pack (head airbag), to body	E81 / E82 / E87 / E90 / E91	Self-tapping		3 Nm
5AZ End fitting (eyelet), head airbag	E81 / E82 / E87 / E90 / E91			3 Nm
6AZ Mounting, ramp (B- and C-pillars)	E81 / E82 / E87 / E90 / E91			3 Nm
7AZ Knee airbag module, driver's side - to support tube	E88 / E93			8 Nm
8AZ Knee airbag module, front passenger side - in glovebox	E88 / E93			8 Nm

	Type	Thread	Tightening specification	Measure
Seat belt, front:				
1AZ Automatic reel				
- to B-pillar	E81 / E87 / E88 / E90 / E91 / E92			36 Nm
	E82		Hexagon screw with washer	46 Nm
- to backrest frame	E93			36 Nm
2AZ Anchor fitting, belt				
- to front seat	E87 / E90 / E91			44 Nm
	E93			36 Nm
3AZ Belt deflection fitting (to B-pillar, top)	E81 / E82 / E87 / E88 / E90 / E91 / E92			36 Nm
- to front seat	E93	M6		9 Nm
4AZ Corner hoop (to B-pillar, middle)	E87 / E90 / E91 / E92			3.5 Nm
	E81 / E82	M5		3 Nm
	E81 / E82	M6	Repair screw	3 Nm
	E88			8 Nm
5AZ Slide bar to body	E81 / E92			36 Nm
	E82 / E88			31 Nm
6AZ Buckle retractor to front seat	E81 / E82 / E87 / E88 / E90 / E91 / E92 / E93			38 Nm
7AZ Belt handover	E92			2.5 Nm

8AZ Coupling gear

(stud)	E93			3 Nm
9AZ Coupling gear	E93			2.5 Nm
Seat belt, rear:				
20AZ Automatic reel for rear seat, normal				
- middle to body	E90			36 Nm
- outer to body	E90 / E88			36 Nm
21AZ Automatic reel for rear seat, through-loading				
- middle to backrest				
- outer to body	E81 / E82 / E87 / E90 / E91 / E92 / E93			36 Nm
22AZ Anchor fitting, belt				
- middle	E87 / E90 / E91			31 Nm
- outer	E81 / E82 / E87 / E88 / E90 / E91 / E92 / E93			38 Nm
23AZ Seat belt buckle				
- with buckle retractor	E87 / E90 / E91			38 Nm
- without buckle retractor	E81 / E82 / E87 / E88 / E90 / E91 / E92 / E93			38 Nm
24AZ Belt deflection fitting (to rollover protection system)	E88 / E93			36 Nm

	Type	Thread	Tightening specification	Measure
1AZ Passenger airbag module to instrument panel	E90 / E91 / E92 / E93		Hexagon nut with flange, self-locking	7 Nm
	E81 / E82 / E87 / E88		Hexagon nut with flange, self-locking	8 Nm
2AZ Side airbag to backrest frame	E81 / E82 / E87 / E90 / E91 / E92			6.5 Nm
	E88			7 Nm
	E93			40 ±5 Nm
3AZ Gas generator, head airbag	E81 / E82 / E87 / E90 / E91			6.5 Nm
4AZ Bracket, folding pack (head airbag), to body	E81 / E82 / E87 / E90 / E91	Self-tapping		3 Nm
5AZ End fitting (eyelet), head airbag	E81 / E82 / E87 / E90 / E91			3 Nm
6AZ Mounting, ramp (B- and C-pillars)	E81 / E82 / E87 / E90 / E91			3 Nm
7AZ Knee airbag module, driver's side - to support tube	E88 / E93			8 Nm
8AZ Knee airbag module, front passenger side - in glovebox	E88 / E93			8 Nm